



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5712-3

Job Sheet 200322

Accounting Job RD18-762-01



Part No: D5712-3

Job Qty: 2 pcs *2 pcs*

Part Name: AFT HOIST GUARD



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/10/19

Job Tracking No:

Due Date: 9/25/19

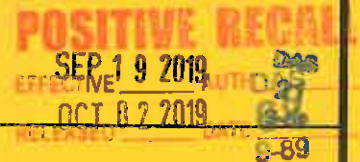
Created By: Marie Lajeunesse

Type: R+D

Description:

Note: DWG D5712 REV.A IPP REV:A 19.08.26 NEW ISSUE DD VERF:JFS

Ship Via:



Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs	9/25/19	9/25/19	0.17	0.25	Waterjet - Flow		JRB 9/24/19
110	HAAS 4 Axis - B4B	1 pcs	9/25/19	9/25/19	0.50	0.75	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	1 pcs	9/25/19	9/25/19	0.00	0.00	QC 2 - 1		UU 2/19/09/30
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		

DAS
64
9-89

PRIORITY

Date: 09/24/19

Dart Aerospace Ltd.
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CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
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Container No: S216616

Part: D5712-3

Job No: 200322

Serial No/Batch: S216616

Inspector: A

Exp Date:

Instructions: Various STC's

				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	mm 2019/07/00
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
130 QC 8	1 pcs	9/25/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	mm 19/09/30
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
140 Packaging 3-1 - Stock - B4B	1 pcs	9/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	

DAS
28
9-89

				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DWG
150 QC 21 - SA	1 pcs	9/25/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-09
				QC 21 - SA - 53	

Part Op 100 - CUT D5712-3 BLANK (ONE BLANK MAKES TWO PART)

Descriptions: 110 - (HAAS CNC vertical machine #4) 1-Mill as per folio FC956 & dwg D5712, FOLIO REV: AA DWGREV: A 2-Debur as required

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (Identify as per dwg & Stock Location: _____)

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg #52480104	.8350 sf (.835 ea)	100-Waterjet - Flow - 1	5154152

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MUHMWB10	1	333	0

Part Specifications

Specifications could not be found.

Plex 9/19/19 8:09 AM Dart.lajeunesse.marie



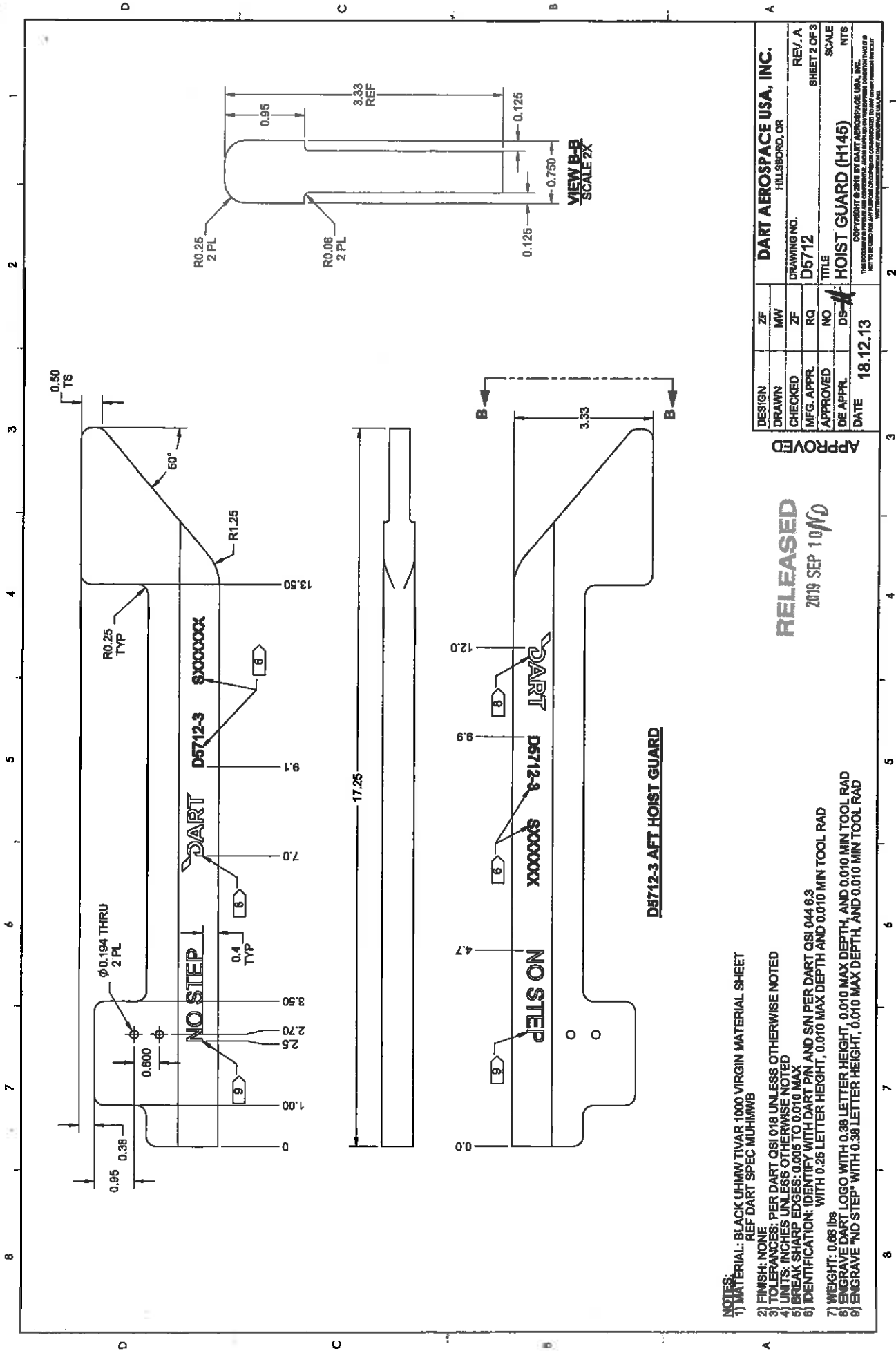
Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS						
		Rework Scrap Use-as-is	Skid-tube Machining Large Fab	Cross tube Small Fab Finishing	Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	Engineering Water Jet Supplier Quality					
Date :	Sequence #:	QTY Affected :		MRB (QSI042)							
Description Work Order Deviation				Disposition							
							Completed By				
							Lead hand / Supervisor				
							QC / QA Coordinator				
Root Cause				FAULT CATEGORY							
Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
				Bending	Misaligned/off center	Folio/Program	Outside Tolerance				
				Crushing	BOM/Route	Grain Direction	Drawing				
				Cracks	Broken/Damage/Defect	Weld	Finish				
				Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing				
				Marks/Chatter	Drill Holes	Out of Sequence	Misread				
				Mislabeled	Fit/Function	Off-set/Set-up					
				Other/Details:							



- NOTES:**
- 1) MATERIAL: BLACK UHMW TIVAR 1000 VIRGIN MATERIAL SHEET REF DART SPEC MUHMMB
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART PN AND SN PER DART QSI 044.6.3
 - 7) WEIGHT: 0.68 lbs
 - 8) ENGRAVE DART LOGO WITH 0.38 LETTER HEIGHT, 0.010 MAX DEPTH, AND 0.010 MIN TOOL RAD
 - 9) ENGRAVE "NO STEP" WITH 0.38 LETTER HEIGHT, 0.010 MAX DEPTH, AND 0.010 MIN TOOL RAD

RELEASED
 2019 SEP 10/NO

DESIGN	ZF	MW	DART AEROSPACE USA, INC.
DRAWN	ZF	D5712	HILLSBORO, OR
CHECKED	ZF	D5712	REV. A
MFG. APPR.	RQ	D5712	SHEET 2 OF 3
APPROVED	NO	D5712	SCALE
DE APPR.	DS	D5712	HOIST GUARD (H145)
DATE	18.12.13	D5712	NTS

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